

Date: Friday, 01/08/2008 2:36:41 PM
User: Julie Lecocq

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : SEAT SUPPORT ASSEMBLY
Job Number : 40877-1
Estimate Number : 13327
P.O. Number :
This Issue : 01/08/2008 S.O. No. :
Prsht Rev. : NC
First Issue : 31/07/2008 Type : SMALL / MED FAB
Previous Run : 40659
Written By :
Checked & Approved By :
Comment : Est Rev:A 08-05-19 new issue DD verified by:ec
Est Rev:B 08-07-18 revB as per dwg DD verified by:EC

Part Number : D3784041
Drawing Number : D3784 REVB
Project Number :
Drawing Revision : B
Material :
Due Date : 08/08/2008

Qty: 12 Um: Each

Split 2

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Pick Packing Kit

2.0 D37701 Tube



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)
Tube
batch: *B 40713*

mf

3.0 D3763041 End Fitting Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)
End Fitting Assembly
batch: *B 40634-2*

mf

4.0 D3763045 End Fitting Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)
End Fitting Assembly
batch: *B 40969*

mf

5.0 AN52510R20 Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s)
Screw
batch: *M108559*

mf 08-08-18

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: SEAT SUPPORT ASSEMBLY

Job Number: 40877

Part Number: D3784041

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

AN960JD10L

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 24.0000 Each(s)

Washer

batch: m105793

(or NAS1149D0332J) batch: _____

mf

7.0

MS21042L3

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total: 24.0000 Each(s)

Nut

batch: m108764

mf 08-08-18

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3784

SRB 08/07/17 (1)

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08-08-18

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with Dart part # and batch # using a fine point permanent marker on inside of part and Stock

Location: GA

mf 08-08-19

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

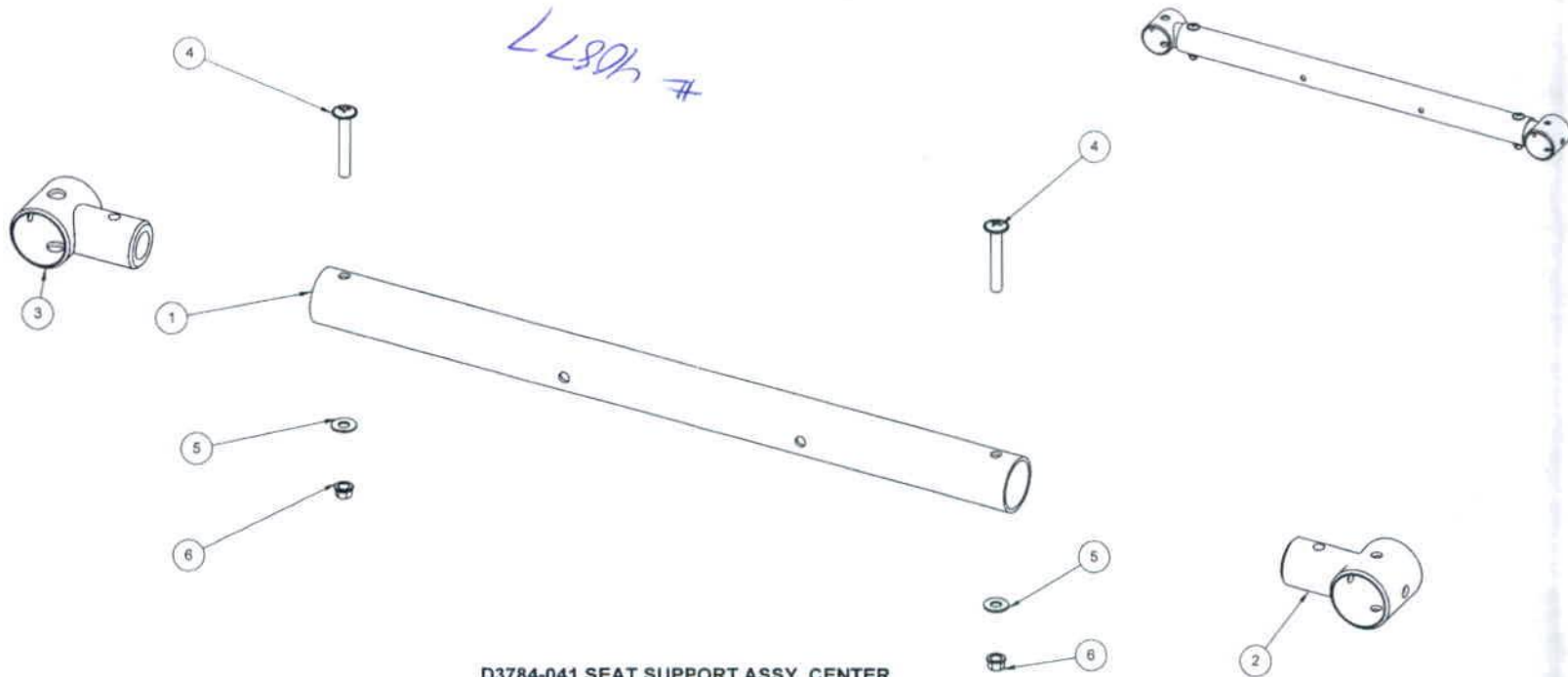
08/08/2008

Job Completion



mf 08-08-19

#40877



D3784-041 SEAT SUPPORT ASSY, CENTER

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-041)
1	D3770-1	TUBE	1
2	D3763-041	END FITTING ASSY	1
3	D3763-045	END FITTING ASSY	1
4	AN525-10R20	SCREW	2
5	NAS1149D0332J	WASHER (AN960JD10L)	2
6	MS21042L3	NUT	2

△
△
△
△

NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 0.31 lbs

B	HARDWARE CHANGE, ASSY CHANGE	HS	08.06.23
A	NEW ISSUE	HS	08.06.04
REV	DESCRIPTION	BY	DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS	DRAWING NO. REV. B D3784 SHEET 1 OF 5	
CHECKED		TITLE SCALE SEAT SUPPORT ASSEMBLY NTS	
MFG. APPR.		DATE 08.06.23	
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